



BODY 992 ANTICORROSIVE PRIMER

Technical Data Sheet No 112

VOC compliant with the regulations

1K Alkyd Based System

High quality, quick drying

Excellent anticorrosion protection

General Technical Description



Mix BODY 992 ANTICORROSIVE PRIMER with BODY 767 EXTRA NITRO THINNER

Air dry 5 - 6h / 23°C (73°F) panel temperature

Surface

On old, sanded paint work

Metal or wooden surfaces

OEM surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

Product Application: An Anticorrosive primer

2 passes »» Apply in thin layers over sanded areas only.



Mix well BODY 992 ANTICORROSIVE PRIMER



10 min / 23°C (73°F)
Final flash off time

Flash Point:
24°C / 75°F



10 % BODY 767 EXTRA NITRO THINNER



Non Force dry
60-80µm (2.4-3.2mil)
5-6h / 23°C (73°F)

Specific Gravity:
1.40 g/cm³

Solid Content (No thinner):
73% Weight



25% BODY 767 EXTRA NITRO THINNER
22 - 25 s
DIN 4 @ 20°C (68°F)



- HB BODY Color Solutions Basecoat
- HB BODY Color Solutions 2K
- HB BODY Clears

VOC (2004/42/EC)
This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 450 g/L.
2004/42/II(b)(540)450

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended solvents
- It can be used by countries that do not adopt the VOC legislation as well.
- Do not use at temperatures below 15°C (59°F)

Storage Shelf life:

- Store in a cool place (+5°C to 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Compliant Spray gun
1.5 - 1.8mm
2-3 bar (29-44 psi)
inlet pressure
2x coats = 60-80 µm
(2.4-3.2 mil)



Always wear protective equipment

Theoretical Coverage:
7 m² / l at 60micron (2.4mil)
dry film thickness

Cleaning of equipment:
Clean after final use with BODY 767 EXTRA NITRO THINNER



HVLP Spray gun
1.8 mm
2 bar (29 psi)
inlet pressure
2x coats = 60-80 µm
(2.4-3.2 mil)



Follow the application instructions mentioned in this TDS

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