

BODY 992 ANTICORROSIVE PRIMER

Technical Data Sheet No 112



VOC compliant with the regulations

1K Alkyd Based System

High quality, quick drying

Excellent anticorrosion protection

General Technical Description



Mix BODY 992 ANTICORROSIVE PRIMER with BODY 767 EXTRA NITRO THINNER

Air dry 5 - 6h / 23°C (73°F) panel temperature

Surface

On old, sanded paint work

Metal or wooden surfaces

OFM surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL/ BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried



Remarks:

Make sure you always use appropriate face protection and good ventilation

· Allow for additional time for

desired temperature

ommended solvents

legislation as well.

below 15°C (59°F)

Storage Shelf life:

containers

• Store in a cool place

combi spray booths to reach the

· Application only with the rec-

• It can be used by countries

• Do not use at temperatures

(+5°C to 25°C) (41°F - 77°F) and

use within 12 months for best

results. Guaranteed shelf life of 24 months in unused original

that do not adopt the VOC

Product Application: An Anticorrosive primer 2 passes »» Apply in thin layers over sanded areas only.



Mix well BODY 992 **ANTICORROSIVE** PRIMER



10 min / 23°C (73°F) Final flash off time

Flash Point: 24°C / 75°F

Specific Gravity: 1.40 g/cm³

Solid Content (No thinner):

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 450 g/L. 2004/42/IIB(c)(540)450

Theoretical Coverage:

7 m²/lat 60micron (2.4mil) dry film thickness

Cleaning of equipment:

BODY 767 EXTRA NITRO THINNER

73% Weight

Clean after final use with

10 % BODY 767 EXTRA

NITRO THINNER



Non force dry 60-80µm (2.4-3.2mil) 5-6h / 23°C (73°F)



25% BODY 767 EXTRA NITRO THINNER 22 - 25 s DIN 4 @ 20°C (68°F)



- Solutions Basecoat • HB BODY Color
- Solutions 2K

• HB BODY Color

• HB BODY Clears

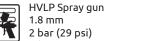
Always wear



Compliant Spray gun 1.5 - 1.8mm 2-3 bar (29-44 psi) inlet pressure 2x coats = 60-80 µm (2.4-3.2 mil)



protective equipment



inlet pressure 2x coats = 60-80 µm (2.4-3.2 mil)



Follow the application instructions mentioned in this TDS

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Issue 4 / 2018, January 2018