

# F 222 BUMPERSOFT ELASTIC FILLER

Technical Data Sheet No 501

VOC compliant with the regulations

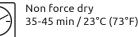
New generation filler developed specifically to apply on plastic Bumpers excluding PE (Polyethylene)

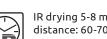
Dries quickly

Is sanded easily



Mix 100 parts F 222 BUMPERSOFT with 2-3 parts Body





Aluminium

Galvanized

Surface

Bare steel

**Plastic bumpers** 

Excluding PE (Polyethylene)

Fiberolass

Chrome

## Product Application: Apply evenly using a spatula on surface once well mixed



100:3 mix with **BODY HARDENER** Pot life: 4-5min/23°C(73°F)



4-5 minutes time to apply with the spatula before it starts hardening





Non force dry 35-45min / 23°C (73°F)



Short wave 5 – 8 min Lamp distance: 60 - 70cm



P 120 – P 180 must be used in order to give a fine, non porous surface

	Follow the application
	instructions

uctions mentioned in this TDS

protective equipment

Store in a cool place

Always wear

Flash Point: 31°C/88°F

Specific Gravity: 1.70g /cm<sup>3</sup>

Solid Content (No thinner): 70% Weight

### VOC (2004/42/EC)

product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 100 g/L. 2004/42/IIB(b)(250)100

Theoretical Coverage:

Cleaning of equipment: Clean after final use with Body 767 EXTRA NITRO THINNER



• Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.

• Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.

• Do not apply at temperatures below +5°C (+41°F)

• It can be used by countries that do not adopt the VOC legislation as well.

• In temperature above 80 - 100°C (176°F - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling. • Dry sanding is always

recommended.

• If wet flatting, dry thoroughly in the spray booth before any re coating.

#### Storage shelf life:

• Polvester materials have a limited shelf life. Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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Clean substrate using

a soft cloth and BODY

770 ANTISIL NORMAL

/ BODY 771 ANTISIL

Make sure the surface

is first wiped dry then

Make sure you always

use appropriate face protection and good ventilation

Pretreatment / Cleaning

FAST.

air dried.

of substrate









Stainless steel



This product is a special refinish



HB BODY acrylic primers